

Sunbelt Metal Processing
Equipment Specification Sheet

Line	Min Width In	Max Width In	Min Width Out	Max Width Out	ID In	ID Out	Max OD in	Max OD Out	Max Coil Weight In	Max Coil Weight Out	Min Thickness	Max Thickness	Min Length	Max Length
Slitter 2	1.000	24.000	.250	24.000	16/20/24	16/20	72	60	8,000	6,000	.015	.075	N/A	N/A
Slitter 3	3.000	31.000	.400	30.000	20/24	16/20	78	72	30,000	15,000	.015	.250	N/A	N/A
Cold Mill Edger (Strip)	.500	8.500	.500	8.500	20/24	16/20	72	72	8,000	8,000	.010	.300	N/A	N/A
	.500	10.000	.500	10.000	20/24	N/A	72	N/A	10,000	N/A	.035	.250	4.000	480.000
Blanking Line 1 (P1)	Length tolerances to +- .030 or better			Square .031 or better	5 roll straightener									
	1.000	25.000	1.000	25.000	20/24	N/A	72	N/A	10,000	N/A	.070	.250	4.000	168.000
Blanking Red Bud	Length tolerances to +- .020 or better			Square .031 or better	Voss Leveler									
	2.000	36.000	2.000	36.000	20/24	N/A	72	N/A	10,000	N/A	.010	.060	7.000	240.000
Blanking Line 2 (P2)	Length tolerances to +- .030 or better			Square .031 or better	5 roll straightener									
	0.500	18.000	0.500	18.000	20/24	N/A	72	N/A	4,000	N/A	.015	.156	4.000	12.500
Tishken Rollformer	1.250	18.000	N/A	N/A	16/24	N/A	72	N/A	6,000	N/A	.012	.109	12.000	360.00
80 Ton Press Break	2.000	12.000	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	.012	.075	6.000	120.00

Test Equipment

Tape Measures

Register #	Purchase Date	Mfg.	Model #	Serial #	Loc.
S+R-1	9/10/06	Lufkin		L516	Shipping & Receiving
P1-2	12/27/06	Stanley			Press #1
RB-3	12/27/06	Stanley			Press #2
E-T1	8/3/07	Stanley			Edger
P2-4	4/3/07	Stanley			Red Bud

Calipers

Register #	Purchase Date	Mfg.	Model #	Serial #	Loc.
P1-C1	6/4/99	Mitutoyo	CD-12"CP	0026433	Press #1
P1-C2	3/2/06	Mitutoyo	CD-40"CP	0003155	Press #1
P1-C3	2/6/00	Mitutoyo	CD-24"CP		7007 Press #1
S1-C4	7/6/00	Mitutoyo	CD-12"CP	0037735	Slitter 2
Mill-C5	10/22/13	Mitutoyo	CD-12"CP		
S3-C6	4/5/98	Mitutoyo	CD-12"CP		Slitter 3
RB-C7	10/22/13	Mitutoyo	CD-12"CP		
P2-C8	5/6/06	Mitutoyo	CD-40"CP	0003533	Press #2
E-C1	7/6/00	Mitutoyo	CD-12"CP	0037770	Edger
P2-C9	3/31/08	Mitutoyo	D12TN	07513041	Red Bud

Micrometers

Register #	Purchase Date	Mfg.	Model #	Serial #	Loc.
S+R1	3/10/00	Mitutoyo		193-201	Shipping & Receiving
S3-1	11/6/06	Mitutoyo	MDC-1" PCT	65137867	Slitter 3
P1-2	11/6/06	Mitutoyo	MDC-1" PCT	65137908	Press 1
RB-1	11/6/06	Mitutoyo	MDC-1" PCT	65137922	Press 2
S2-1	4/8/02	Mitutoyo	MDC-1" PCT	293-340	Slitter 2
MILL-1	4/8/02	Mitutoyo	CPM15-1"MJ	342-351	Cold Mill
S+R2	3/20/07	Mitutoyo	MDC-1" PCT	65137924	Shipping & Receiving
E-M1	7/1/07	Mitutoyo	MDC-1" PCT	55263312	Edger
P2-2	4/3/07	Mitutoyo	MDC-1" PCT	55263272	Red Bud

Brown & Sharpe Test Blocks

Certification # '020487
Master Set Serial # 21401.2
Master Set calibrated on 9/24/02
N.I.S.T. Test Number: 821/263310-00

Size	Serial #	Deviation
.105	22155	0
.210	21782	+3
.315	21182	+3
.420	22281	+3
.500	28769	+2
.605	22963	+2
.710	22250	0
.815	22273	+1
.920	29692	+2
1.000	30590	+2

Hardness tester

MFG Serial #
Phase II HT-60

Sun-Tec Corp. Hardness test Blocks

HRBW 94.7 +- 1
HRBW 42.1 +- 1.5